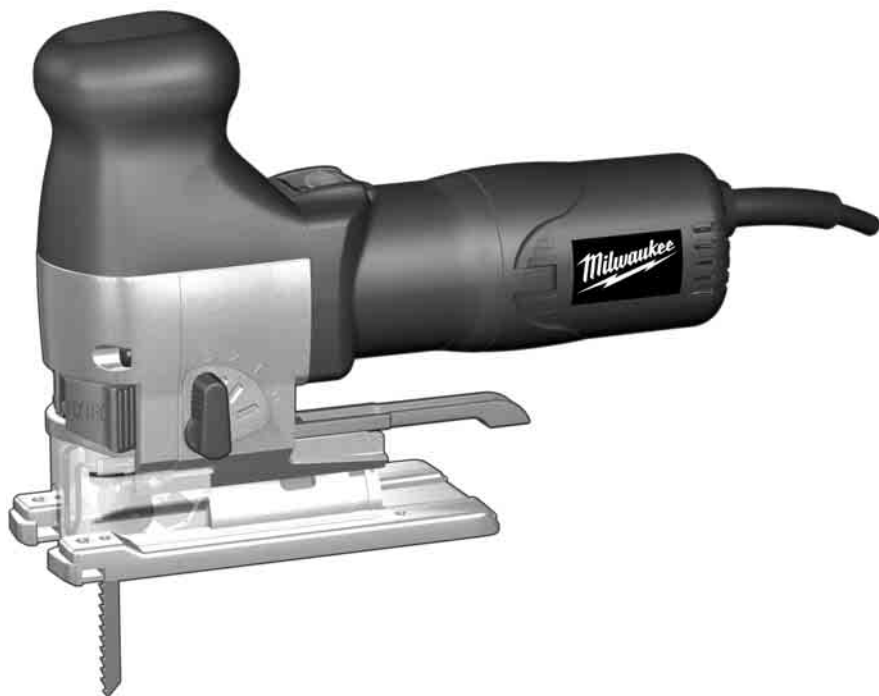


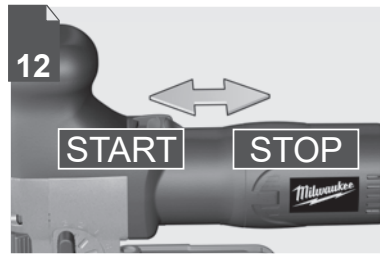
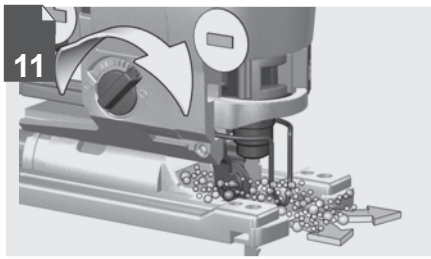


Nothing but **HEAVY DUTY.**



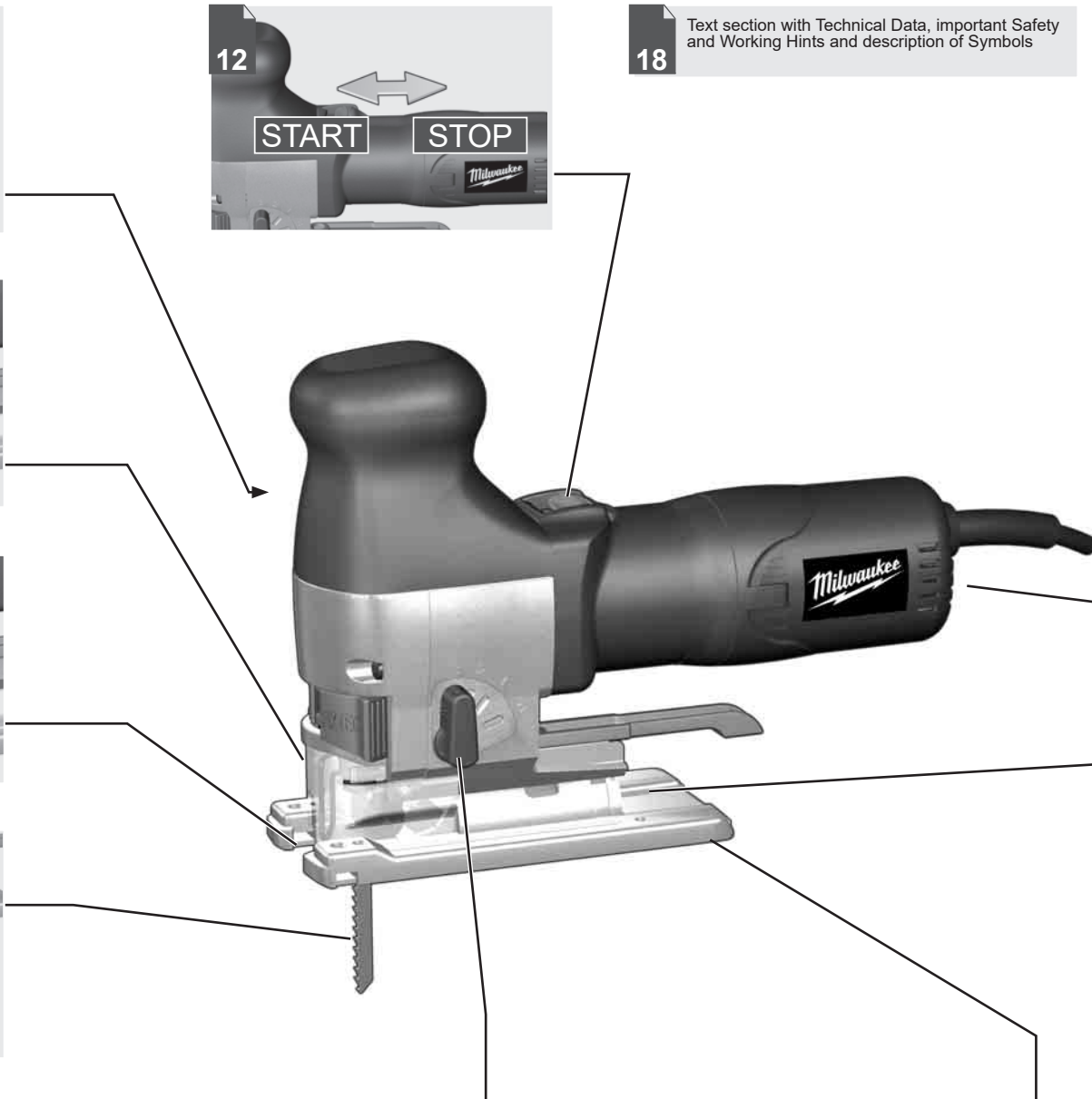
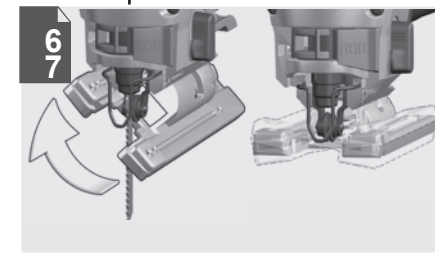
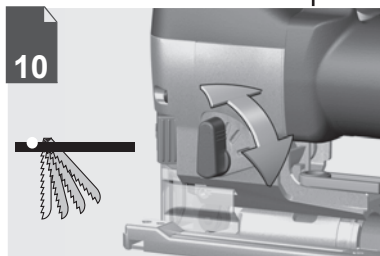
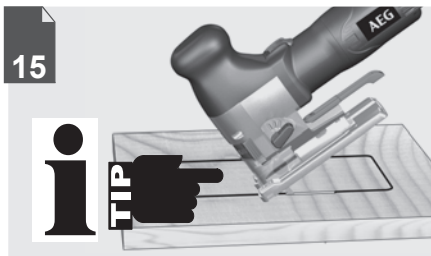
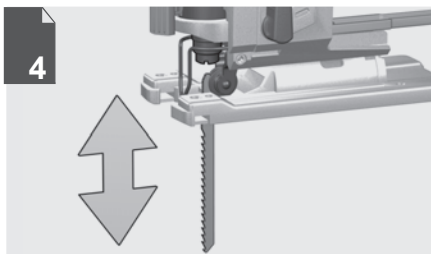
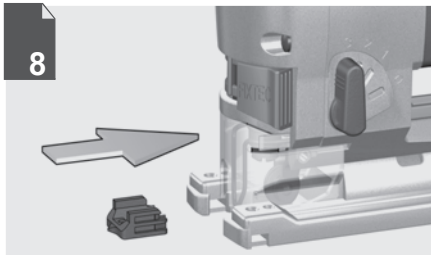
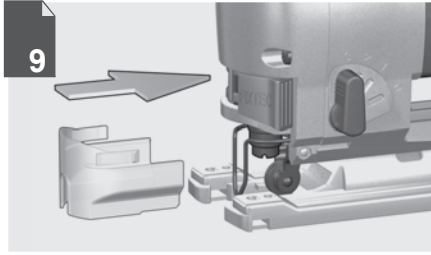
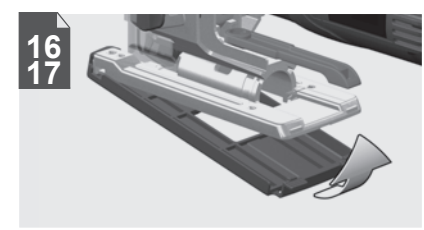
FSPE 110X

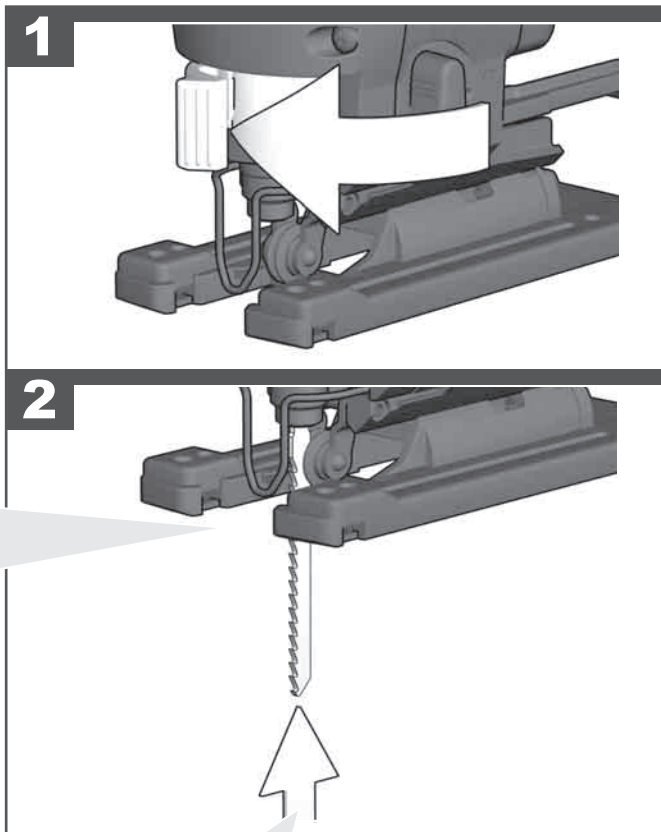
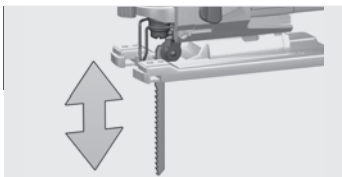
Original instructions



18

Text section with Technical Data, important Safety and Working Hints and description of Symbols





Press the saw blade into the Fixtec holder up to the stop.

Sägeblatt in die Fixtec-Aufnahme bis zum Anschlag drücken.

Presser la lame de scie dans le logement Fixtec jusqu'à la butée.

Inserire la lama fino alla battuta nell'alloggiamento Fixtec.

Introdur la hoja de la sierra Fixtec en su alojamiento hasta el tope.

Pressionar a folha de serra no assento-Fixtec até o encosto.

Zaagblad tot aan de aanslag in de Fixtec-houder drukken.

Pres savklingen ind i Fixtec-holderen, så den går i indgreb.

Trykk sagbladet til anslaget av Fixtec – holdeinnretningen.

Tryck ner sågbladet i Fixtec-fästordningen så långt det går.

Työnnä sahanterä Fixtec-istukkaan pohjaan asti.

Βάλε την πριονόλαμα μέχρι το τέρμα στην υποδοχή του Fixtec.

Testere bicaşini dayanncaya kadar Fixtec yuvasına bastırın.

Zatlačte pilový list na doraz do sklčidla Fixtec.

Zatlačte pilový list na doraz do sklččovadla Fixtec.

Brzeszczot wcisnąć na nasadę FIXTEC do oporu.

A fűrészlapot a Fixtec-befogóba útközésig nyomja be!

Žagin list pritisnite u Fixtec-prijemalo do prislona.

List pile pritisnite u Fixtec-prihvatač do graničnika.

Ievietojiet zāga disku Fixtec stiprinājumā līdz galam, lai tā nofiksējas.

Istatykite pjūklo diską į Fixtec tvirtinimą iki galo, kol jis užsikisuoja.

Saetera lūkata Fixtec-kinnitusse kuni tunnete klõpsatust.

Вставить пильное полотно в захват Fixtec до упора.

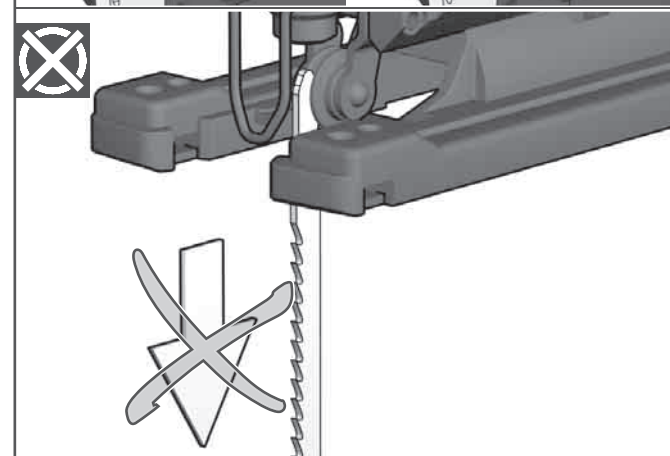
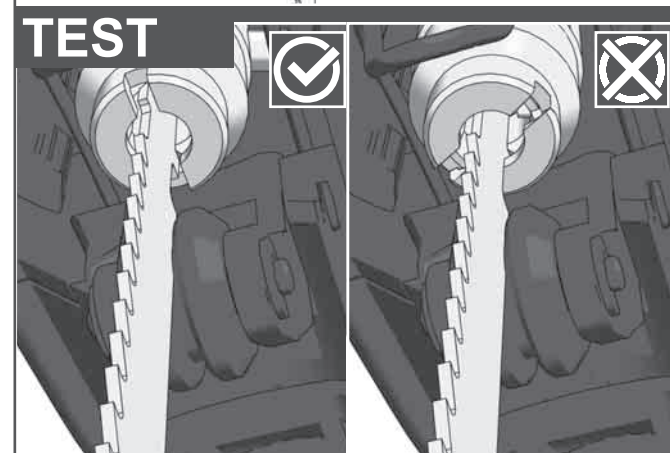
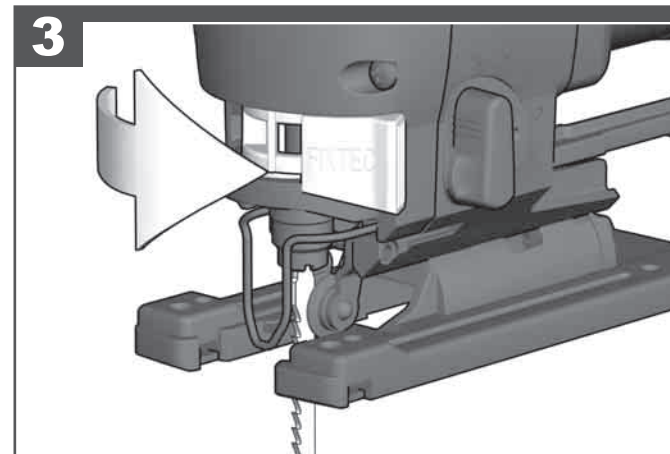
Натиснете циркулярния диск в Fixtec-държача до ограничителя.

Apšasiņi pānā de circular în dispozitivul de preluare fixtec, până la refuz.

Притиснете ја пилицата за сечење во Fixtec-лежиштето сè до аншлаг.

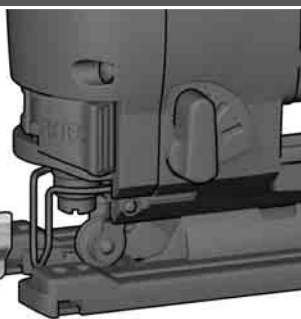
Притиснути пилковий диск до кріплення Fixtec до упору.

اضغط على شفرة المنشار إلى داخل حامل Fixtec حتى السدادة النهائية.

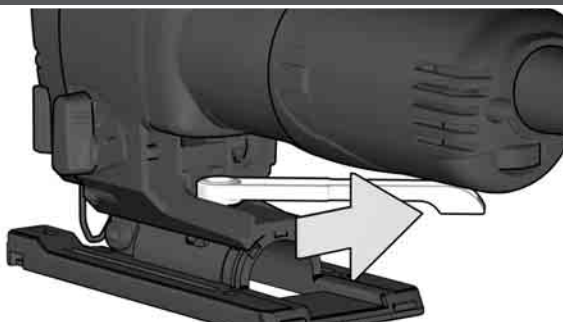




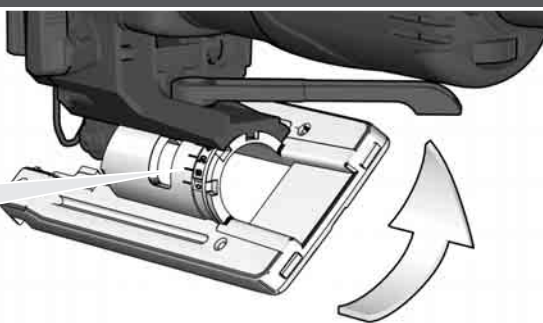
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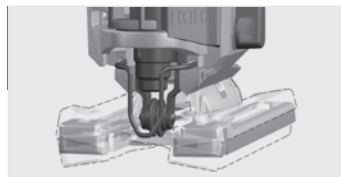
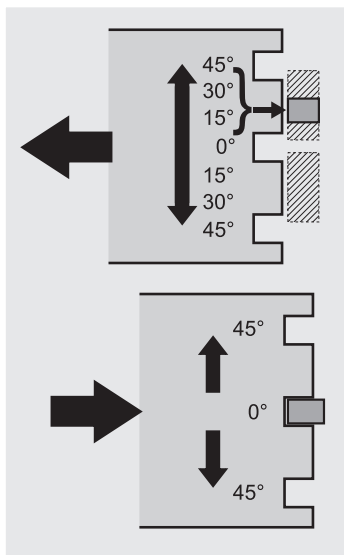
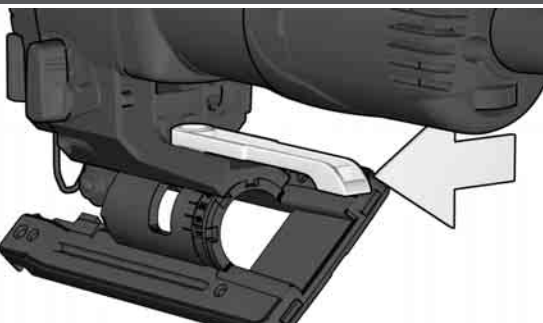
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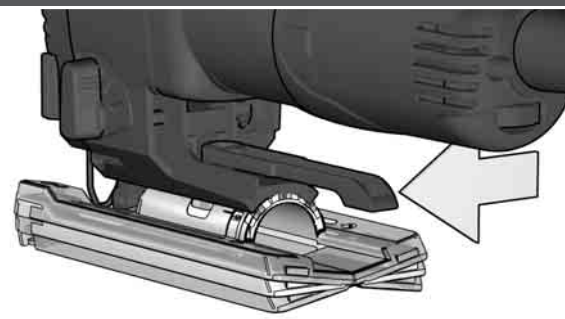
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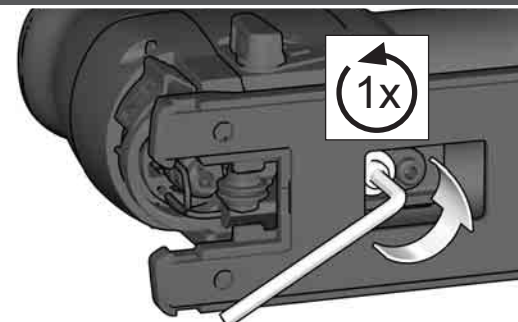
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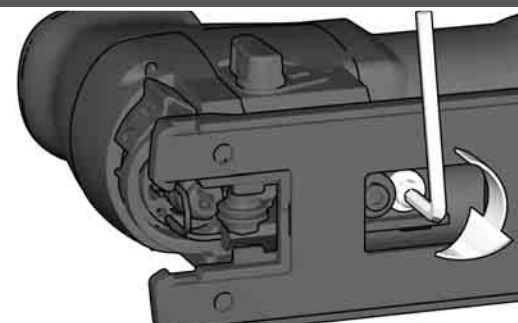
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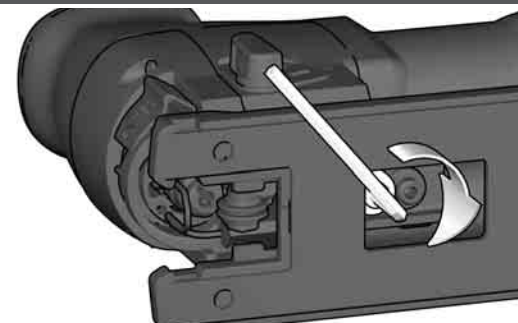
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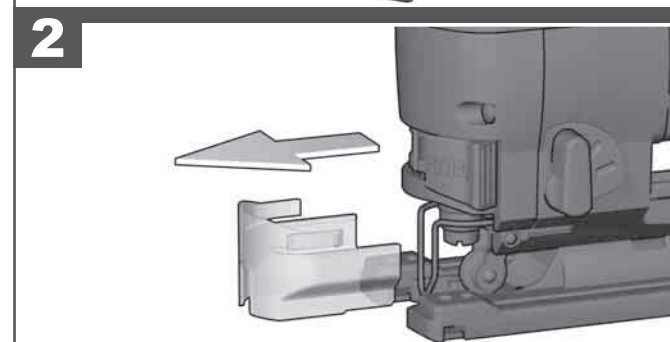
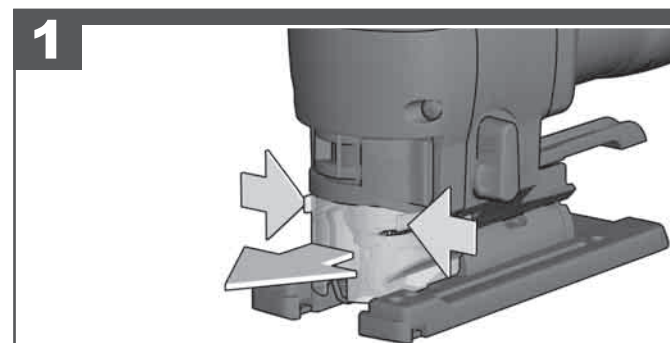
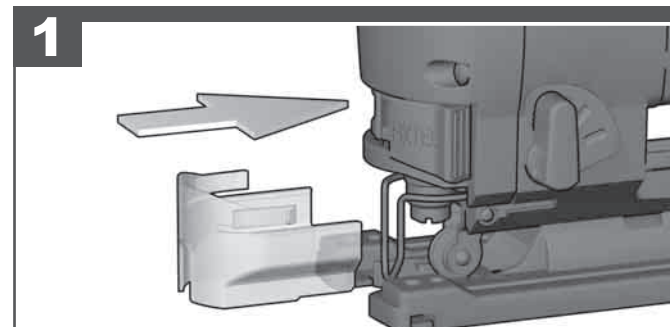
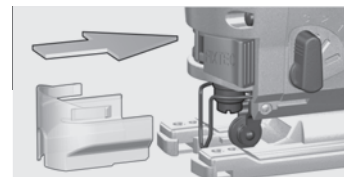
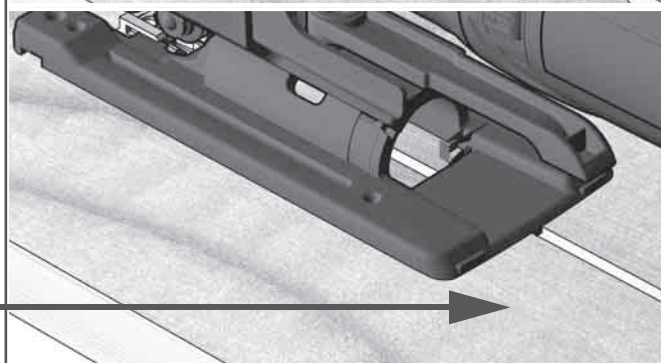
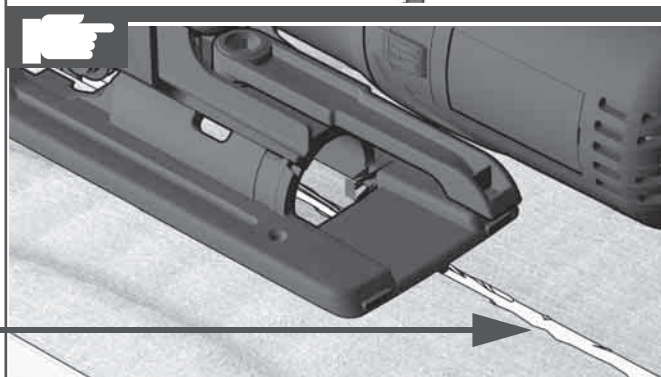
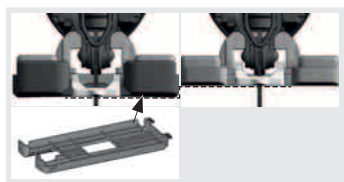
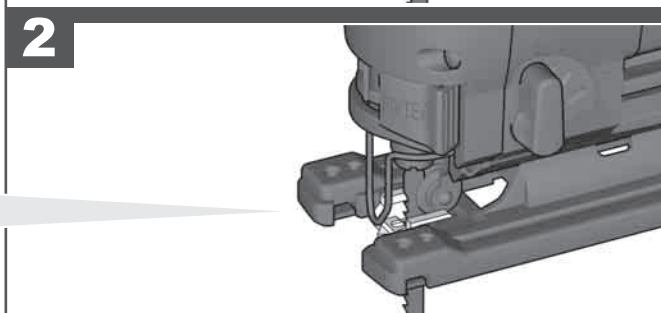
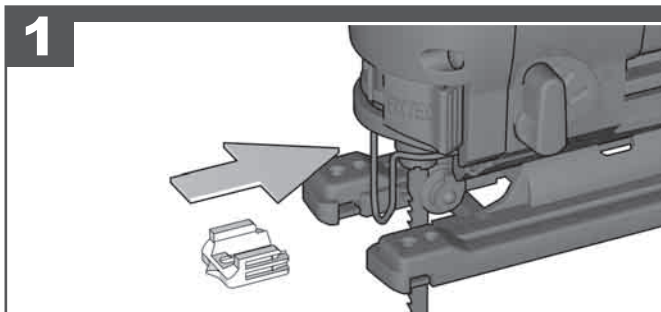
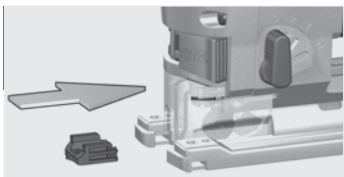
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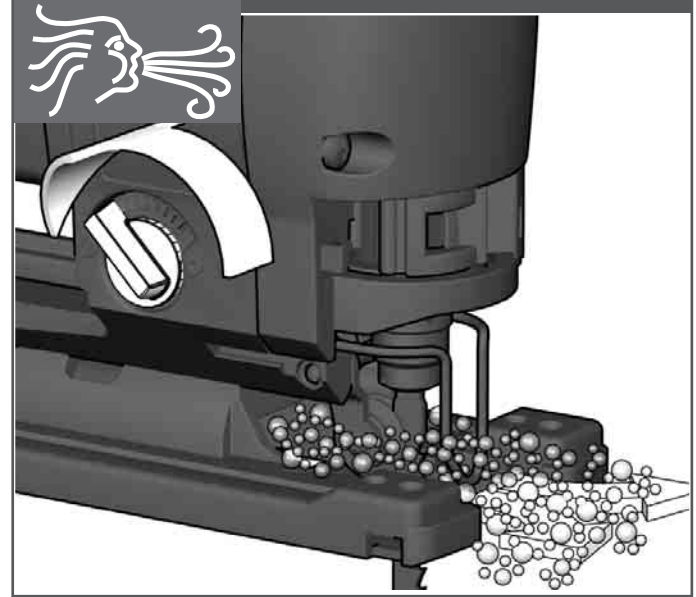
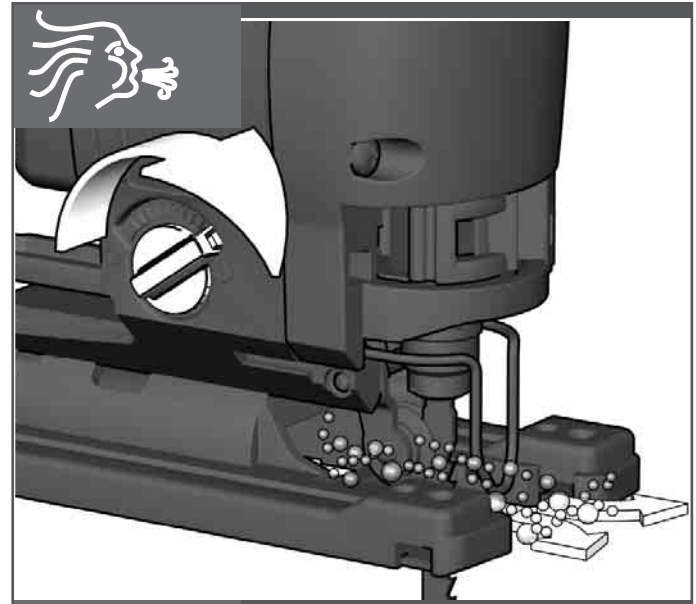
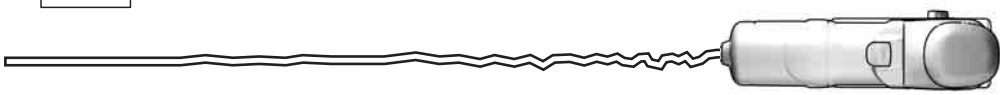
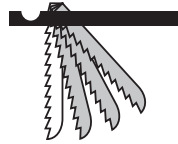
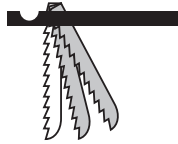
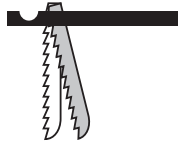
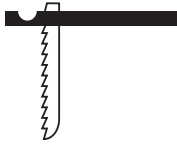
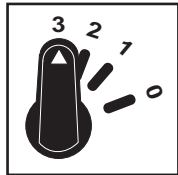
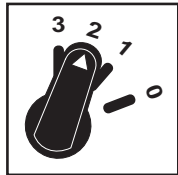
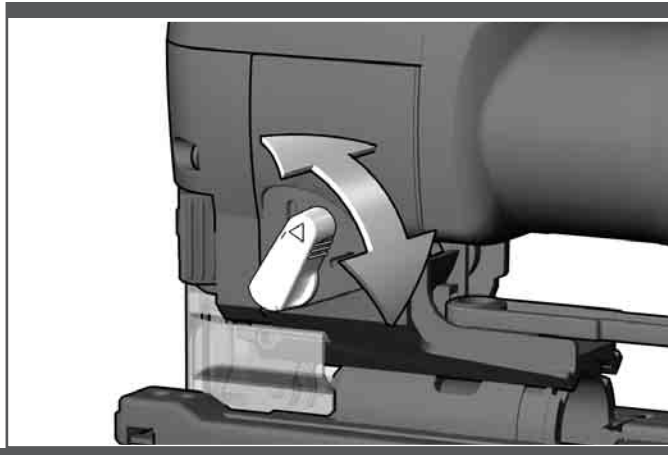
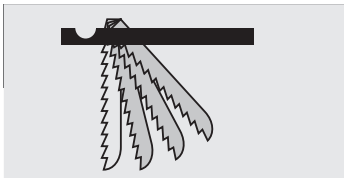


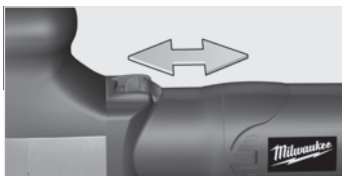
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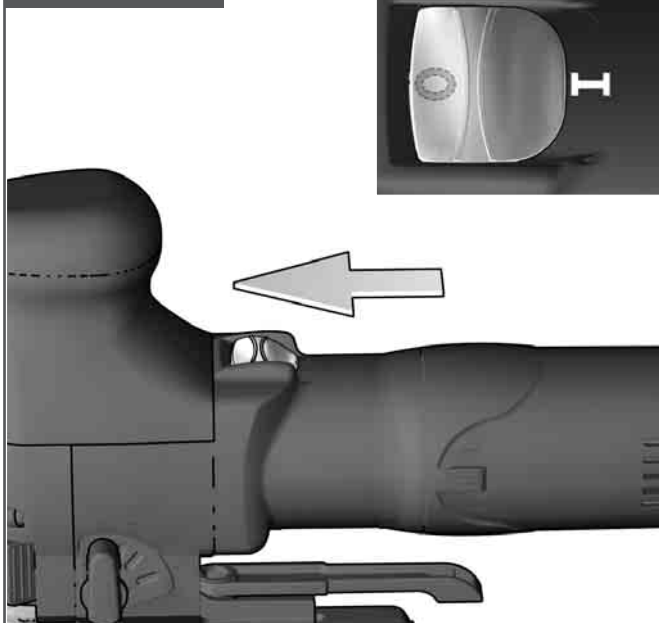
In case the base plate can't be tensioned anymore after frequent adjusting, the base plate setting mechanism can be re-adjusted.



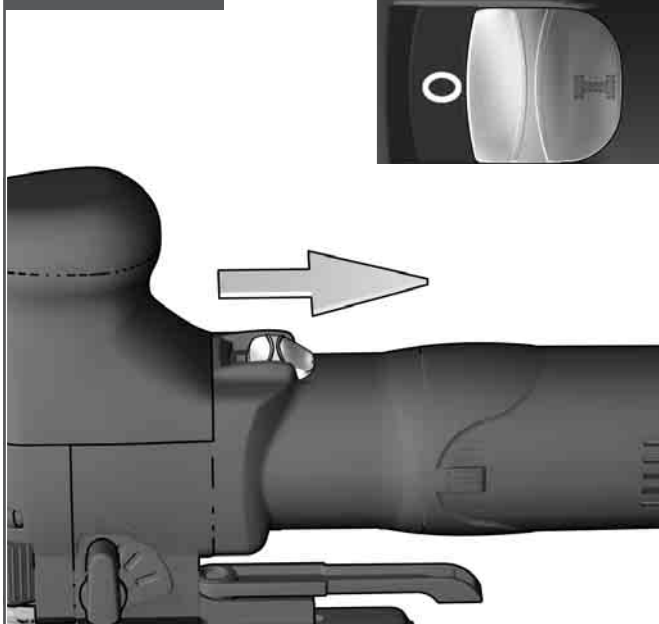




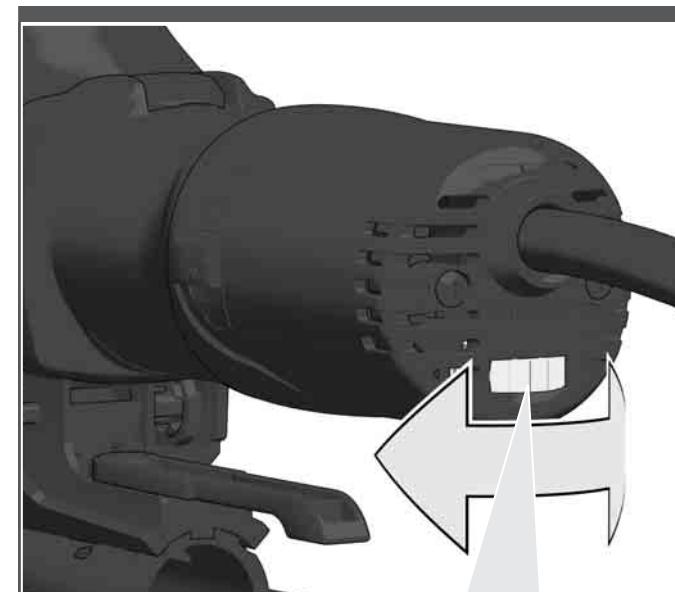
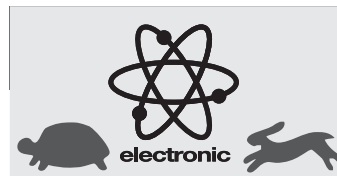
START



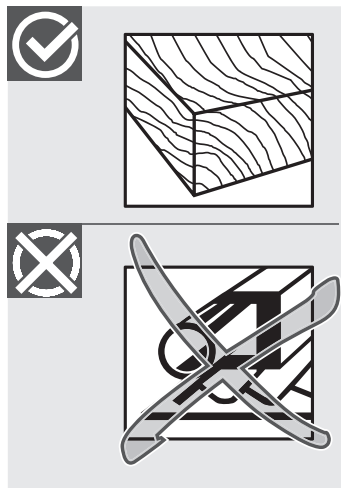
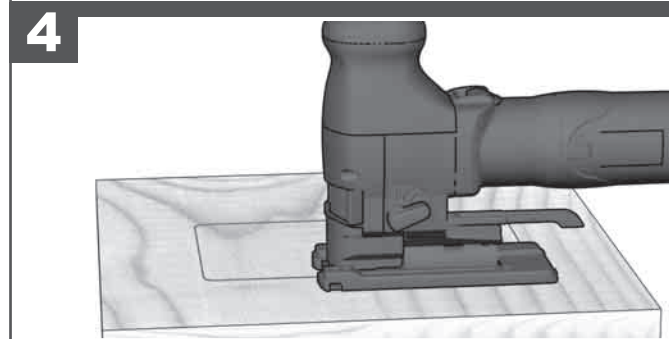
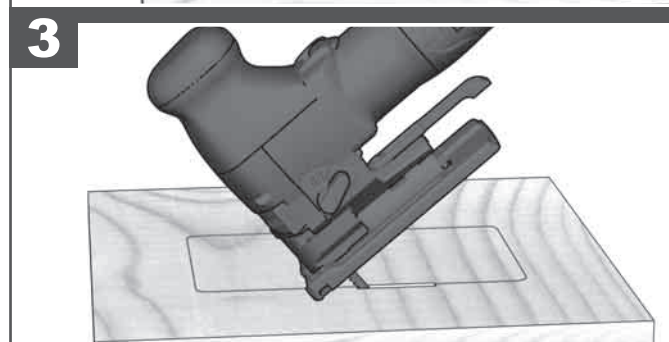
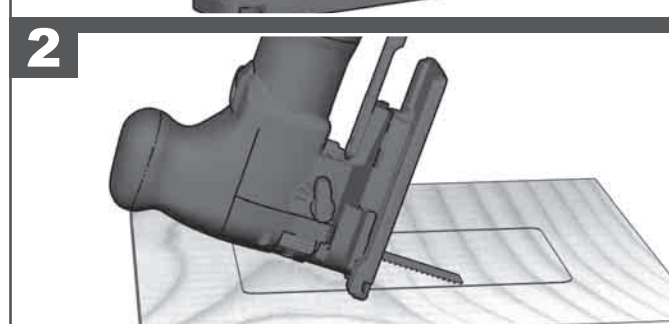
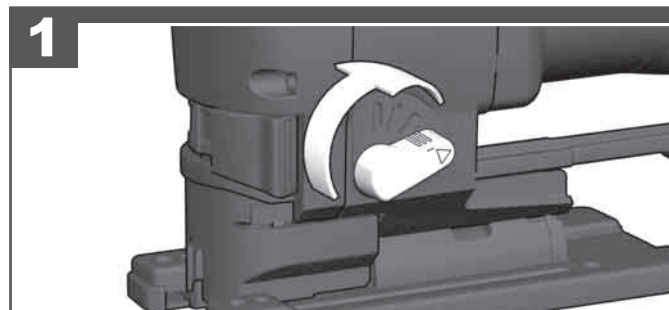
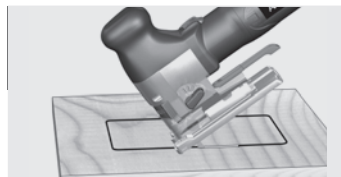
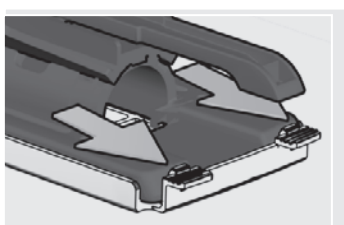
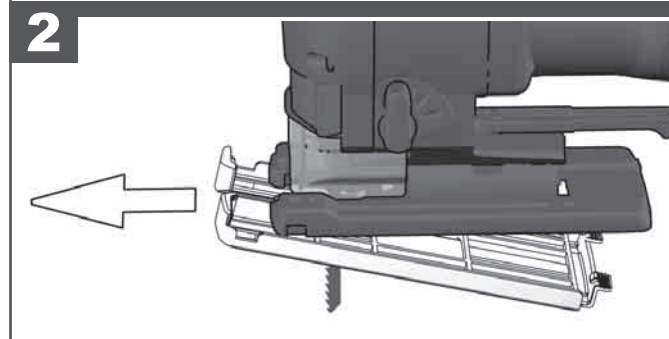
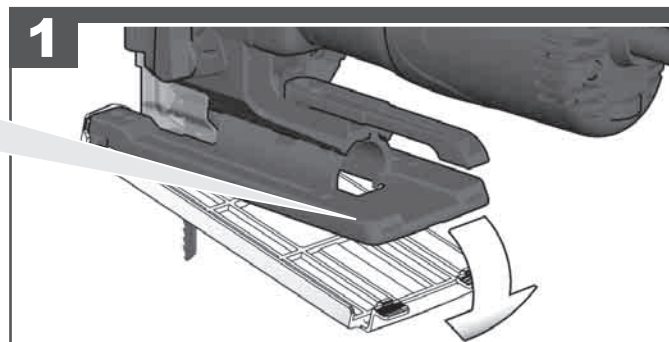
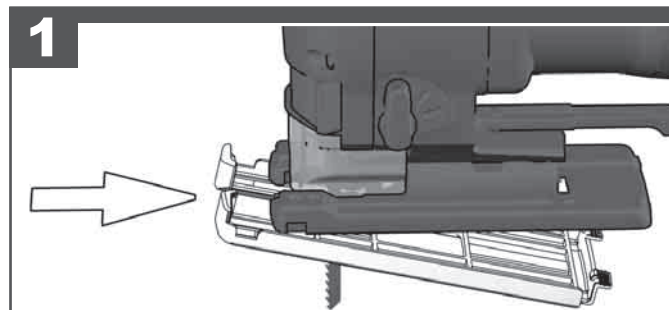
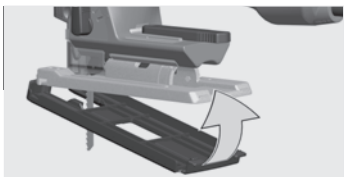
STOP

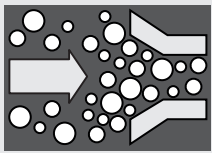


Insulated gripping surface
Isolierte Grifffläche
Surface de prise isolée
Superficie di presa isolata
Superficie de agarre con aislamiento
Superfície de pega isolada
Geïsoleerd
Isolerede gribeflader
Isolert gripeflate
Isolerad greppyta
Eristetty tarttumapinta
Μονωμένη επιφάνεια λαβής
Izolasyonlu tutma yüzeyi
Izolovaná uchoповací plocha
Izolovaná úchopná plocha
Izolowaną powierzchnią
Szigetelt fogófelület
Izolirana prijemalna površina
Izolirana površina za držanje
Izolēta satveršanas virsma
Izoliuotas rankenos paviršius
Isolieritud pideme piirkond
Изолированная поверхность ручки
Изолирана повърхност за хващане
Suprafață de prindere izolată
Изолирана површина
Изолирована поверхность ручки
مساحة المقيض معزولة



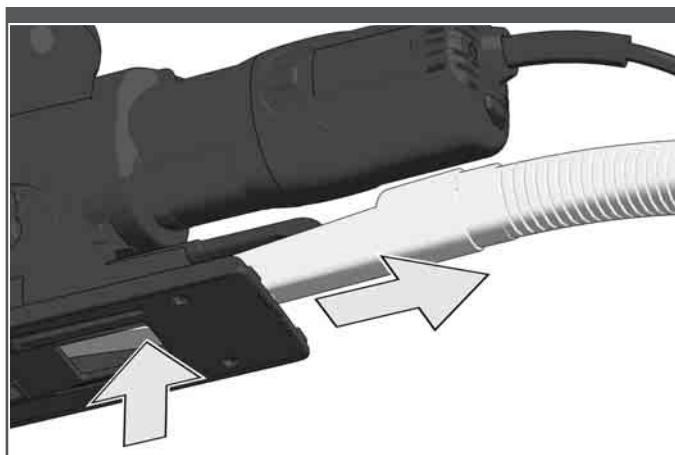
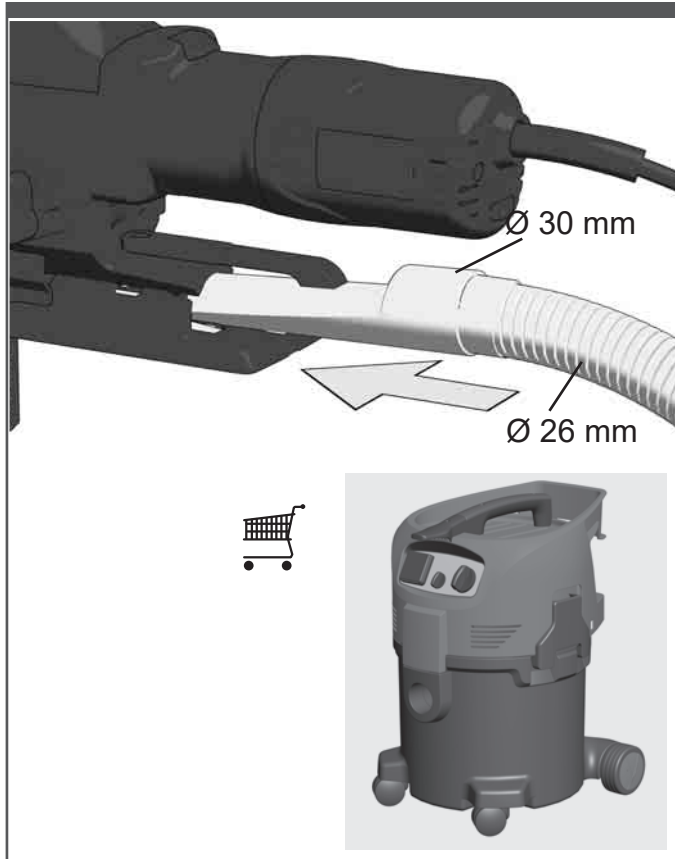
GFEDCB	
	G
	E-G
	D-F
	B-D
	A



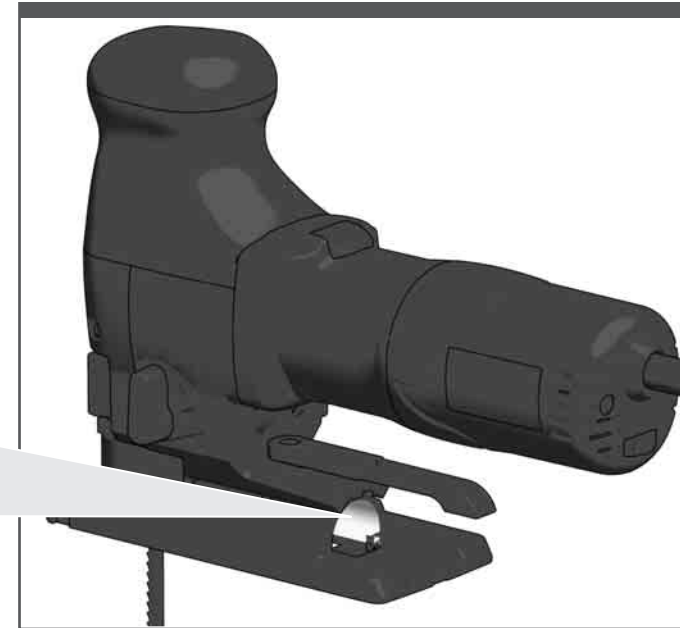


Accessory
Zubehör
Accessoire
Accessorio
Accessorio
Acessório
Toebehoren
Tilbehør
Tilbehør
Tillbehör
Lisälaite
Εξαρτήματα
Aksesuar

Príslušenství
Príslušenstvo
Element
wyposażenia
dodatkowego
Tartozék
Oprema
Pribor
Papildus
aprīkojums
Priedas
Tarvikud
Дополнитель
Аксесоар
Accesorii
Комплекующи
الملحق



Clean regularly the chip ejection opening.
Die Spanauswurföffnung regelmäßig reinigen.
Nettoyez régulièrement l'orifice d'éjection des copeaux.
Pulire regolarmente l'apertura di espulsione dei chip.
Limpe regularmente la abertura de expulsión de virutas.
Limpar regularmente a abertura de ejeção do chip.
Maak de spaanafvoeropening regelmatig schoon.
Rengør spånudkastningsåbningen regelmæssigt.
Rengjør sponutkastningsåpningen regelmessig.
Rengör spånutmatningsöppningen regelbundet.
Puhdista lastujen poistoaukko säännöllisesti.
Καθαρίζετε τακτικά το άνοιγμα εξαγωγής τσιπ.
Talaş atma deliğini düzenli olarak temizleyin.
Pravidelne čistíte otvor pro vyhazování třísek.
Vyhazovací otvor na triesky pravidelne čistite.
Regularnie czyść otwór wyrzutnika wiórów.
Rendszeresen tisztítsa meg a forgácskidobó nyílást.
Odprtno za izmet čipov redno čistite.
Redovito čistite otvor za izbacivanje strugotine.
Regulāri tīriet skaidu izmešanas atveri.
Reguliariai valykite drožlių išmetimo angą.
Puhastage regulaarselt kiipide väljaviskeava.
Регулярно очищайте отверстие для выброса стружки.
Почиствайте редовно отвора за изхвърляне на чипове.
Curățați cu regularitate orificiul de eiecție a cipurilor.
Редовно чистете го отворот за исфрляне на чипот.
Регулярно чистіть отвір для викиду стружки.
قم بتطيف فتحة إخراج الرقاقة بانتظام.



TECHNICAL DATA		JIG SAW	FSPE 110X (220-240V)
Production code.....	4152 49 05...	...	000001-999999
Rated input.....	730 W		
Output.....	370 W		
Stroke rate under no-load.....	500-3000 min ⁻¹		
Lengths of stroke.....	26 mm		
Bevel cuts up to.....	45°		
Cutting depth max. in:			
Soft-wood.....	135 mm		
Hard-wood.....	100 mm		
Steel.....	10 mm		
Non-ferrous metal.....	20 mm		
Aluminium.....	30 mm		
Ceramics.....	10 mm		
Weight according EPTA-Procedure 01/2014.....	2,5 kg		
Recommended ambient operating temperature.....	-18...+50 °C		

Noise/vibration information

Measured values determined according to EN 62841.

Typically, the A-weighted noise levels of the tool are:

Sound pressure level (Uncertainty K=3dB(A)) 87 dB (A)

Sound power level (Uncertainty K=3dB(A))..... 98 dB (A)

Wear ear protectors!

Total vibration values (vector sum in the three axes) determined according to EN 62841.

Cutting boards *1
 Vibration emission value a_{h,g} 7,9 m/s²
 Uncertainty K..... 1,5 m/s²

Cutting sheet metal *2
 Vibration emission value a_{h,m} 4,4 m/s²
 Uncertainty K..... 1,5 m/s²

*1 with saw blade T101B, dimension 75 x 8 x 1,4 mm and tooth pitch 2,5 mm

*2 with saw blade T118A, dimension 55 x 8 x 1 mm and tooth pitch 1,2 mm

WARNING

The vibration and noise emission level given in this information sheet has been measured in accordance with a standardized test given in EN 62841 and may be used to compare one tool with another. It may be used for a preliminary assessment of exposure.

The declared vibration and noise emission level represents the main applications of the tool. However if the tool is used for different applications, with different accessories or poorly maintained, the vibration and noise emission may differ. This may significantly increase the exposure level over the total working period.

An estimation of the level of exposure to vibration and noise should also take into account the times when the tool is switched off or when it is running but not actually doing the job. This may significantly reduce the exposure level over the total working period.

Identify additional safety measures to protect the operator from the effects of vibration and/or noise such as: maintain the tool and the accessories, keep the hands warm, organization of work patterns.

⚠ WARNING Read all safety warnings, instructions, illustrations and specifications provided with this power tool. Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.
Save all warnings and instructions for future reference.

⚠ JIG SAW SAFETY WARNINGS

Hold the power tool by insulated gripping surfaces, when performing an operation where the cutting accessory may contact hidden wiring or its own cord. Cutting accessory contacting a „live“ wire may make exposed metal parts of the power tool „live“ and could give the operator an electric shock.

Use clamps or another practical way to secure and support the workpiece to a stable platform. Holding the workpiece by hand or against your body leaves it unstable and may lead to loss of control. **Wear ear protectors.** Exposure to noise can cause hearing loss.

ADDITIONAL SAFETY AND WORKING INSTRUCTIONS

Use protective equipment. Always wear safety glasses when working with the machine. The use of protective clothing is recommended, such as dust mask, protective gloves, sturdy non-slip footwear, helmet and ear defenders.

The dust produced when using this tool may be harmful to health. Do not inhale the dust. Wear a suitable dust protection mask.

Do not machine any materials that present a danger to health (e.g. asbestos).

Switch the device off immediately if the insertion tool stalls! Do not switch the device on again while the insertion tool is stalled, as doing so could trigger a sudden recoil with a high reactive force. Determine why the insertion tool stalled and rectify this, paying heed to the safety instructions.

The possible causes may be:

- it is tilted in the workpiece to be machined
- it has pierced through the material to be machined
- the power tool is overloaded

Do not reach into the machine while it is running.

The insertion tool may become hot during use.

WARNING! Danger of burns

- when changing tools
- when setting the device down

Chips and splinters must not be removed while the machine is running.

Keep mains lead clear from working range of the machine. Always lead the cable away behind you.

When working in walls ceiling, or floor, take care to avoid electric cables and gas or waterpipes.

Clamp your workpiece with a clamping device. Unclamped workpieces can cause severe injury and damage.

Always disconnect the plug from the socket before carrying out any work on the machine.

Do not use cracked or distorted saw blades.

Plunge cuts without pre-drilling a hole are possible with soft materials (wood, light building materials for walls). Harder materials (metals) must first be drilled with a hole corresponding to the size of the saw blade.

SPECIFIED CONDITIONS OF USE

This jig saw can cut wood, plastic and metal; it can cut straight lines, bevels, curves, and internal cut-outs.

Do not use this product in any other way as stated for normal use.

EC DECLARATION OF CONFORMITY

We declare as the manufacturer under our sole responsibility that the product described under "Technical Data" fulfills all the relevant regulations and the directives 2011/65/EU (RoHS), 2014/30/EU, 2006/42/EC, and the following harmonized standards have been used:

EN 62841-1:2015
EN 62841-2-11:2016+A1:2020
EN 55014-1:2017+A11:2020
EN 55014-2:2015
EN 61000-3-2:2014
EN 61000-3-3:2013
EN IEC 63000:2018

Winnenden, 2021-08-16

Alexander Krug

Alexander Krug
Managing Director



Authorized to compile the technical file

Techtronic Industries GmbH
Max-Eyth-Straße 10
71364 Winnenden
Germany

GB-DECLARATION OF CONFORMITY

We declare as the manufacturer under our sole responsibility that the product described under "Technical Data" fulfills all the relevant provisions of the following Regulations S.I. 2008/1597 (as amended), S.I. 2016/1091 (as amended), S.I. 2012/3032 (as amended) and that the following designated standards have been used:

BS EN 62841-1:2015
BS EN 62841-2-11:2016+A1:2020
BS EN 55014-1:2017+A11:2020
BS EN 55014-2:2015
BS EN 61000-3-2:2014
BS EN 61000-3-3:2013
BS EN IEC 63000:2018

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Germany

MAINS CONNECTION

Appliances used at many different locations including wet room and open air must be connected via a residual current device (FI, RCD, PRCD) of 30mA or less.

Connect only to single-phase AC current and only to the system voltage indicated on the rating plate. It is also possible to connect to sockets without an earthing contact as the design conforms to safety class II.

Make sure the machine is switched off before plugging in.

Under the effect of extreme electromagnetic interferences from the outside, temporary variations in the speed of rotation could arise in particular cases.

MAINTENANCE

The ventilation slots of the machine must be kept clear at all times.

If the supply cord of this appliance is damaged, it must only be replaced by a repair shop appointed by the manufacturer, to avoid hazardous situations.

Use only Milwaukee accessories and spare parts. Should components need to be replaced which have not been described, please contact one of our Milwaukee service agents (see our list of guarantee/service addresses).

If needed, an exploded view of the tool can be ordered. Please state the Article No. as well as the machine type printed on the label and order the drawing at your local

service agents or directly at: Techtronic Industries GmbH, Max-Eyth-Straße 10, 71364 Winnenden, Germany.

SYMBOLS

	CAUTION! WARNING! DANGER!
	Always disconnect the plug from the socket before carrying out any work on the machine.
	Please read the instructions carefully before starting the machine.
	Accessory - Not included in standard equipment, available as an accessory.
	Do not dispose of waste electrical and electronic equipment as unsorted municipal waste. Waste electrical and electronic equipment must be collected separately. Waste light sources have to be removed from equipment. Check with your local authority or retailer for recycling advice and collection point. According to local regulations retailers may have an obligation to take back waste electrical and electronic equipment free of charge. Your contribution to re-use and recycling of waste electrical and electronic equipment helps to reduce the demand of raw materials. Waste electrical and electronic equipment contain valuable, recyclable materials, which can adversely impact the environment and the human health, if not disposed of in an environmentally compatible manner. Delete personal data from waste equipment, if any.
	Class II tool, tool in which protection against electric shock does not rely on basic insulation only, but in which additional safety precautions, such as double insulation or reinforced insulation, are provided. There being no provision for protective earthing or reliance upon installation conditions.
	Stroke rate under no-load
	Volts
	AC Current
	European Conformity Mark
	British Conformity Mark
	Regulatory Compliance Mark (RCM). Product meets applicable regulatory requirements.
	Ukraine Conformity Mark
	EurAsian Conformity Mark

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